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1. GENERAL DESCRIPTION

P995 is a water-based, sound-absorbing, very fast-drying sheet metal protector used in bodyshops on interior and exterior vehicle parts (underbody, upholstery, doors, engine compartment, luggage compartment).

Applied by spraying, it recreates the original, glossy, orange-peel finish of leading vehicle manufacturers.

2. CHEMICAL AND PHYSICAL PROPERTIES

BASE	Emulsion polymers, mineral fillers, additives, water	
COLOUR	Black, Grey	
VISCOSITY @25°C	12000 - 16000 cPs	1*
SPECIFIC WEIGHT	1,16 - 1,20 g/cm ³	2*
DRY RESIDUAL	58 - 64 %	3*
DRY-TO-TOUCH @ 25°C; 50% r.h.	60 minutes	4*
DRY-TO-TOUCH @ 60°C; in oven	30 minutes	4*
OVERPAINTABLE @ 25°C; 50% r.h.	Minimum 2 hours	4*
OVERPAINTABLE @ 60°C; in oven	Minimum 1 hour	4*
SALT SPRAY RESISTANCE	Passes 1000 hours	5*
SOUND DAMPING FACTOR OBERST 20°C 200Hz 1:1	Over 10,8 %	6*
APPLICATION TEMPERATURE	15 – 35°C	
DILUTION	With demineralised water (max. 20%)	

1* method T-02 (ref. ASTM D2196) ; 2* method T-04 (ref. ASTM D1475)

3* method T-05 (ASTM D2369) 4* method T-33 (ref. ASTM D1640)

5* method T-34 (ASTM B117) on epoxy primer 6*ASTM E756

3. INSTRUCTIONS FOR USE

Clean and degrease the surfaces to be treated. Sand the surfaces and apply a suitable anti-rust primer. If used on cataphoresis, matt the surface with ScotchBrite ® before application. Shake the bottle for at least 1 minute before use.

Apply P995 with air gun GAS5 series or automatic sprayers.

Observe the times indicated in section no. 2 for overpainting with car refinishing paints. Always carry out preliminary tests to check compatibility with the paints to be applied. Overpaintable up to 36 hours, for longer times it requires sanding with ScotchBrite ® .

CAUTION: Do not apply on surfaces exposed to temperatures below 15°C and, after application, do not expose treated parts to temperatures below 15°C before complete drying.

4. PACKAGING

P995 is available in 1 litre bottles, 18lt pails and 165lt drums

5. US AGE, STORAGE AND SHELF LIFE

P995 stored in its original container, in a dry and well ventilated area, at temperatures between 10°C and 30°C has a shelflife of 36 months from manufacturing date. DO NOT FREEZE

6. DISCLAIMER

The above information and our technical indications (both verbal and written or resulting from testing), in particular those that regard the applications and uses of our products, correspond to our best knowledge and experience; however, they do not constitute our warranty relative to final results or our responsibility deriving from any juridical relationship whatsoever. In fact, considering the multiplicity of materials, supports, handling and storage conditions, as well as the conditions of production and utilization, the user, in function of his specific circumstances of use, must always preventively verify all the information and instructions reported above. No assertion contained in this publication is to be considered authorization or suggestion to violate any industrial property rights of third parties.
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